

Production Worksheet

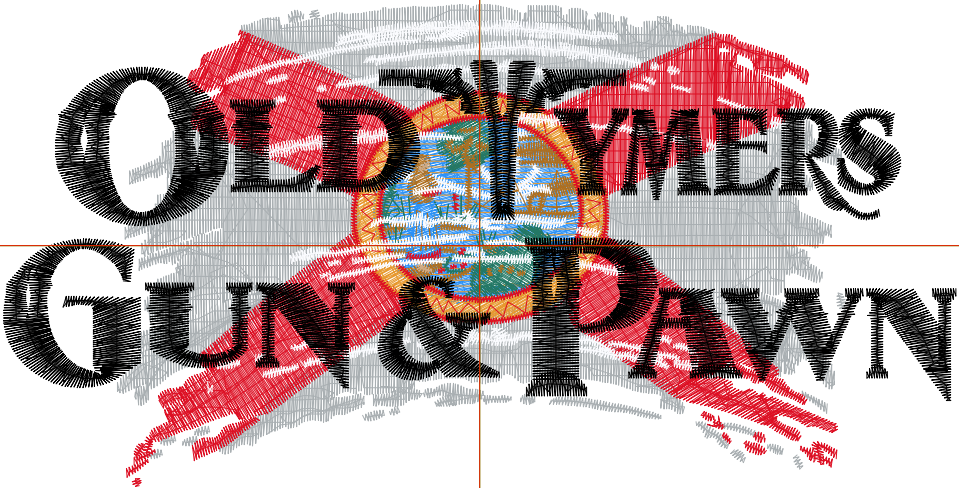
Wilcom TrueSizer



Design: **ot-flag-hat-Cap-Front-flat-T**

Title: **ot flag hat (Cap Front)(flat)T**

Stitches: 26,115
Height: 2.51 in
Width: 4.96 in
Colors: 9
Colorway: Colorway 1
Zoom: 1:1



Machine format:	Tajima
Color changes:	18
Stops:	19
Trims:	97
Auto fabric:	Fabric Name
Required stabilizer:	Stabilizer
Appliqués:	0
Left:	63.0 mm
Right:	63.0 mm
Up:	31.9 mm
Down:	31.9 mm
EndX:	0.00 in
EndY:	0.00 in
Area	12.46 in²
Max stitch:	11.9 mm
Min stitch:	0.3 mm
Max jump:	6.9 mm
Total thread:	426.28ft
Total bobbin:	147.37ft

Stop Sequence:						
#	#	Color	St.	Code	Name	Chart
1.	34		6,545	Light Gray	PMS 429	Madeira Classic 1011
2.	9		4,371	Dark Orange	PMS 1655	Madeira Classic 1078
3.	4		1,289	Sky Blue	PMS 311	Madeira Classic 1094
4.	19		353	Yellow Gold	PMS 123	Madeira Classic 1172
5.	13		236	White		Madeira Classic 1005
6.	8		151	Dark Cyan	PMS 307c	Madeira Classic 1096
7.	21		222	Masturd	PMS 124	Madeira Classic 1025
8.	9		65	Dark Orange	PMS 1655	Madeira Classic 1078
9.	17		31	Light Brown	PMS 155	Madeira Classic 1055
10.	4		126	Sky Blue	PMS 311	Madeira Classic 1094
11.	21		127	Masturd	PMS 124	Madeira Classic 1025
12.	9		62	Dark Orange	PMS 1655	Madeira Classic 1078
13.	17		19	Light Brown	PMS 155	Madeira Classic 1055
14.	8		791	Dark Cyan	PMS 307c	Madeira Classic 1096
15.	21		579	Masturd	PMS 124	Madeira Classic 1025
16.	19		895	Yellow Gold	PMS 123	Madeira Classic 1172
17.	9		1,131	Dark Orange	PMS 1655	Madeira Classic 1078
18.	13		3,006	White		Madeira Classic 1005
19.	1		6,114	Black		Madeira Classic 1000

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